

# **PRODUCT DATA SHEETS**

# UNIVERSAL

*universal*

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This product complies with the provisions of Legislative Decree No. 206 of 06/09/2005 the "Consumer code".  
The materials used have a low-formaldehyde content in compliance with Ministerial Decree October 10, 2008.  
Panels used, type E1 according to UNI EN 717  
The material conforms to the American (US) market:  
EPA P2-CARB P2 acc. to CCR Title 17 - § 93120.2 (a)  
- US EPA TSCA Title VI - 40 § 770

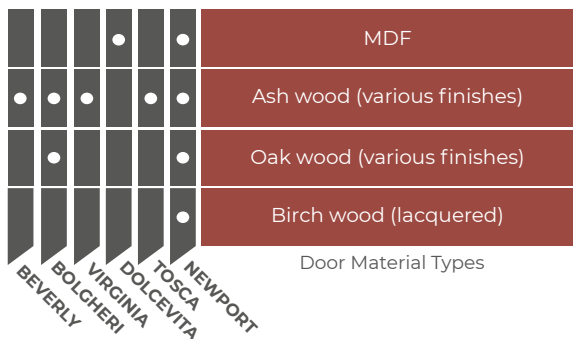
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associated with:

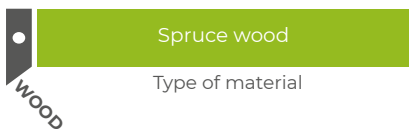


## TYPE OF MATERIAL

### CLASSIC GLAM



### WOOD ELEMENTS



## EVOLUTION

●					Ash
●					Oak
	●	●	●		FSC® furniture as standard
				●	Neolith®
		●			Veneered
●			●		Matt lacquered
			●		Brushed Glossy Lacquered
				●	HPL
				●	Glass
	●			●	Laminate
	●				PET Smooth / Millerighe
	●				Thermo-structured finish
	●				Textured laminate
	●				Fenix®

Door Material Types

PALIO  
METROPOLIS  
NATURAL  
COLOR TREND  
ALJANT

# MODERN

●	●		●	●	●	●	FSC® furniture as standard
●							Textured laminate
●							Smooth laminate faced
		●					Neolith®
		●					HPL
●	●				●	●	Thermo-structured finish
						●	Matt laminate
	●					●	PET
						●	Fenix®
				●			UV Matt Lacquered
				●			UV Gloss Lacquered
	●		●				Matt lacquered
	●		●				Brushed Glossy Lacquered
			●				Deluxe Lacquered
		●					Glass

Door Material Types

YOUNG  
KARMA  
ALIANI  
COLOR TREND  
ALEVÉ  
CITY  
INFINITY

### **INFINITY / METROPOLIS**

#### **Thermo-structured melamine/textured veneer**

Door th. 22 mm, made of wood particle board finished on the external and internal face with thermo-structured / textured melamine or smooth finish on the internal face. ABS edging on 4 sides in the same colour.

### **INFINITY / METROPOLIS**

#### **Fenix®**

Door th. 22 mm, made of wood particle board finished on the external face with Fenix® th. 0.9 mm; inner face covered with laminate th. 0.9 mm. in matching colour. ABS edging on 4 sides in the same colour.

### **INFINITY / METROPOLIS**

#### **PET Smooth**

Door th. 22 mm, made in MDF and finished on the external face in Pet th. 0.3 mm. on inner face covered in melamine matched with door colour or Champagne colour. Polymer edging on 4 sides with colour matching the Pet.

### **METROPOLIS**

#### **PET Millerighe**

Door th. 23 mm, made of wood particle board finished on the external face with Pet Millerighe th. 1.4 mm, on inner side in melamine to match door colour. Polymer edging on 4 sides with colour matching the Pet.

### **ALIAINT**

#### **Glass**

Door th. 22 mm with aluminium frame in the colours titanium, brushed black and bronze, with integrated handle grip or without. Rectangular glass front installation, th. approx. 4 mm, non-tempered with transparent film on the back and laminate sheet th. 0.7 mm.

### **ALIAINT**

#### **HPL**

Door th. 22 mm with aluminium frame in the colours titanium, brushed black and bronze, with integrated handle grip or without, front installation of HPL: thick (3 mm) laminate with layers of cellulose fibres impregnated with high-pressure resin (HPL).

### **ALIAINT**

#### **Neolith®**

Door thickness 22 mm, in the colours titanium, brushed black and bronze. With integrated handle or without, front installation in Neolith® 4 mm thickness, with screening on the back and a 0.7 mm thick laminated sheet. Neolith® is produced through the careful selection of entirely natural raw materials, which are then processed using sintering technology. This involves an initial phase of high-pressure compression up to 400 bar, followed by a second phase of firing at temperatures exceeding 1200°C.

### **ALIAINT**

#### **Laminate onda**

Door thickness 22 mm, in the colours titanium, brushed black and bronze. With integrated handle or without, 4 mm thick laminate front installation with wavy pattern on visible side.

### **COLOR TREND**

#### **Matt Lacquered / Brushed Glossy**

Door th. 22.5 mm, made of MDF. 2-sided melamine 140 g/sq.m. 140 g/sq.m. polyester base edge. External lacquered and acrylic gloss edges 140 g/m<sup>2</sup>, matt polyurethane 140 g/m<sup>2</sup>. Matt polyurethane internal lacquering 140 g/m<sup>2</sup>. Brushed external face with pastes and brightener, protective vinyl film on external face. Handle grip extruded from the material.

### **ALEVÉ**

#### **UV Glossy Lacquered / UV Matt Lacquered - Two-Tone Edge**

Door th. 22 mm, made of melamine covered MDF panels. Exposed external side UV glossy/matt lacquered. Internal side in matt melamine in the same colour as the external side. Two-tone ABS edging coloured aluminium and transparent th. 1.3 mm on 4 sides.

### **ALEVÉ**

#### **UV Glossy Lacquered / UV Matt Lacquered - Matching Edge**

Door th. 22 mm, made of melamine covered MDF panels. Exposed external side UV glossy/matt lacquered. Internal side in matt melamine in the same colour as the external side. ABS edging th. 1 mm matching colour.

### **CITY**

#### **Thermo-structured finish**

5-piece frame door, stiles and rails th. 22mm chipboard coated on the outside and inside. Thermo-structured finish, with each stile and rail edged on all 4 sides in 10/10 abs in matching thermo-structured finish. Raised panel thickness 8 mm chipboard covered on the outside and inside with melamine with a thermo-structured finish.



### **YOUNG**

#### **Smooth laminate faced**

Door th. 22 mm, made of wood particle board finished on the external and internal face with textured finish or smooth finish on the internal face.

ABS edging on 4 sides in the same colour.

### **KARMA**

#### **PET Smooth**

Door th. 22 mm, made of MDF with melamine backing.

Handle grip made from extruded material and outer face coated with PET foil th. 3 mm. Polymer edge on the sides to match the colour of the Pet.

### **KARMA**

#### **Textured PET**

Door th. 22 mm, made of MDF with melamine backing. Handle grip made from extruded material and outer face coated with PET foil th. 0.3 mm. Polymer edge on the sides to match the colour of the Pet.

### **KARMA**

#### **Thermo-structured finish**

Door th. 22 mm, made with wood particle board.

Melamine paper finish th. 0.3 mm on 2 sides applied with a melamine press without using glue but by the heat reaction of the already impregnated resins in the paper itself.

Thermo-structured melamine exterior and interior decorative finish.

Extruded handle grip coated with ABS. ABS edging on the door, th. 10/10.

### **KARMA**

#### **Matt Lacquered / Brushed Glossy**

Door th. 22.5 mm, made of MDF.

2-sided melamine 140 g/sq.m. 140 g/sq.m. polyester base edge. External lacquered and acrylic gloss edges 140 g/m<sup>2</sup>, matt polyurethane 140 g/m<sup>2</sup>. Matt polyurethane internal lacquering 140 g/m<sup>2</sup>. Brushed external face with pastes and brightener, protective vinyl film on external face. Handle grip extruded from the material.

### **NATURAL**

#### **Smooth Oak Veneer**

Door th.23 mm, made of chipboard covered:

- on visible face with oak veneer with small knots th. 6/10
- interior face with lined oak, th. 6/10
- brushed oak veneer edge th. 10/10 on all sides

### **NATURAL**

#### **Slat Effect Veneer**

Door th. 23 mm, consisting of a chipboard substrate covered on face with oak veneer, th. 10/10 with knots and cracks.

Slight colour contrast between the slats. Fixed slat joint with cracking, supplied with testimone on the heads, plus brown base paper to hold the composition together.

Interior face lined oak th. 6/10 jointed flush and squared to size.

Edge oak veneer th. 10/10 on all 4 sides.

### **NATURAL**

#### **Smooth Oak Veneer Thermo-lined**

Door th.23 mm, made of chipboard covered:

- on visible face oak half-flame thermo-lined th. 6/10 polished finish
- interior face with lined oak, th. 6/10 from back polished finish
- edge sanded oak veneer th. 6/10 on all sides

*Warning: the heat treated finish involves accepting the naturalness and irregularity of the flame, and the slight variations in the basic colour of the veneer, which give it more pronounced colour variations.*

### **NATURAL**

#### **Smooth Walnut Veneer**

Door th. 23 mm, made of chipboard substrate th. 22 mm coated:

- on visible face with premium Canaletto walnut with half-flame lined th. 6/10 polished finish
- interior face Canaletto walnut from the back polished finish
- edge polished Canaletto walnut veneer th. 6/10 on all sides

### **NATURAL**

#### **Ribbed Oak Veneer Thermo-lined**

Door th. 23 mm, made of chipboard substrate th. 22 mm coated:

- on visible face double leaf oak thermo-lined with half flame th. 6/10 polished and pressed finish
- interior face with lined oak, th. 6/10 from back polished finish
- edge veneer polished oak th. 10/10 on all sides

### **NATURAL**

#### **Polished Walnut veneer**

Door th. 23 mm, made of chipboard substrate th. 22 mm coated:

- on visible face with premium Canaletto walnut with half-flame lines th. 6/10 polished and pressed finish
- interior face Canaletto walnut from the back polished finish
- edge polished Canaletto walnut veneer th. 10/10 on all sides

### **BOLGHERI**

#### **Ash wood with Decapé lacquered finish**

Door thickness 24 mm, ash frame, mortice and tenon stiles and rails + a dowel.

Frame section 88x24 mm. Solid ash wood panel 11.5 mm thick. Finish of products with anti-yellowing acrylic paints.

### **BOLGHERI**

#### **Oak wood (various finishes)**

Door th. 24 mm, Oak frame, mortice and tenon stiles and rails + a dowel.

Frame section 88x24 mm. Solid Oak 11.5 mm thick panel. Painting cycle in accordance with the current health and environment regulations. Opacity: 10 gloss. Type of undercoat and varnish used: solvent-based paint / acrylic finish Light resistance according to UNI EN 15187. Gray-scale not less than 3.

### **DOLCEVITA**

#### **MDF with matt lacquered finish**

Glass frame with beading: 22 mm thick MDF stiles and rails wrapped in matt lacquered paper.

45° joint between stiles and rails with 3 dowels and Lamello + D3 glue spread on ends cut at 45° with thread-breaking joints on both sides. Matt lacquered closed-pore birch material beading. Glass holding seal on rear of door in transparent PVC.

Solid door with frame and raised panel: 22 mm thick MDF stiles and rails wrapped in matt lacquered paper, also inside the channel for the raised panel. 45° joint between stiles and rails with dowels and Lamello + D3 glue spread on heads cut at 45° with thread-breaking joints on both sides. MDF raised panel 10 mm thick, squared and matt lacquered.

### **BEVERLY**

#### **Ash wood with matt lacquered finish**

Door th. 24 mm, solid ash frame with section mm. 104 x th. 24 mm and counter-profile joint with groove. Chipboard panel thickness 6 mm ash veneer, finished thickness mm. 7. Gloss opacity for Bianco, Crema, Savana, Lava, Malachite versions. Internal and external solvent-based type; Acrylic type undercoat on external side, U.V. Acrylic type undercoat on internal side Acrylic matt type varnish on external side, U.V. Acrylic matt type varnish on internal side

### **VIRGINIA**

#### **Ash wood (various finishes)**

Door th. 23.5 mm, ash frame, mortice and tenon stiles and rails + dowels. Frame section 88x23.5 mm. Veneered MDF panel 9 mm thick Painting cycle in accordance with the current health and environment regulations. Finish of products with anti-yellowing acrylic paints / acrylic finish.

### **TOSCA - NEWPORT**

#### **Oak wood**

Door th. 25 mm, frame consisting of: solid oak uprights, section 35 x th. 25 mm (of which one with handle grip machining) MDF stiles veneered 65x 25 mm section. mortice and tenon stiles and rails + dowels. Raised panel thickness 6 mm MDF substrate, covered on both sides with oak veneer.

### **TOSCA - NEWPORT**

#### **Closed-pore lacquered birch wood**

Door th. 25 mm, birch wood frame, consisting of: rails with section 35x th. 25 mm (of which one with handle grip machining) and stiles of section 65x th. 25 mm. mortice and tenon stiles and rails + dowels.  
Raised panel thickness 6 mm comprising lacquered MDF substrate.

### **WOOD**

#### **Solid fir stained wood**

Solid brushed pinewood structure of varying thicknesses in Nodato. Accentuated knots, grains and cracks, and in some cases spackled cracks are visible. Painting cycle in accordance with the current health and environment regulations. Type of varnish used: polyurethane. Natural colour of the wood.

### **WOOD**

#### **Solid spruce lacquered wood**

Solid brushed pinewood structure of varying thicknesses in Nodato. Accentuated knots, grains and cracks, and in some cases spackled cracks are visible. Painting cycle in accordance with the current health and environment regulations. Type of paint used: lacquered.

### **PALIO**

#### **Oak wood**

Door th. 24 mm, frame consisting of solid Oak rails:

- upper fixed section h. 70 mm with handle grip machining
- lower variable h. from 45 to 70 mm

Solid Oak stiles 70 mm section. Mortice and tenon stiles and rails.

Raised panel thickness 5 mm consisting of MDF substrate covered on both sides with Rovere Nodato Impiallacciato veneer.

Brushed finish with 5-gloss stain.

### **PALIO**

#### **Ash wood**

Door th. 24 mm, frame consisting of solid ash rails:

- upper fixed section h. 70 mm with handle grip machining
- lower variable h. from 45 to 70 mm

Solid Ash stiles 70 mm section. Mortice and tenon stiles and rails.

Raised panel thickness 5 mm consisting of MDF substrate covered on both sides with Ash Veneer.

Finished in Ash brushed matt lacquered open pore 12 gloss.

### **PALIO**

#### **Smooth matt lacquered**

Door th. 25 mm, frame made of smooth matt lacquered MDF rails:

- upper fixed section h. 70 mm with handle grip machining
- lower variable h. from 45 to 70 mm

Matt lacquered MDF stiles 70 mm section. Mortice and tenon stiles and rails.

Raised panel thickness 5 mm consisting of MDF substrate covered on both sides with matt lacquered veneer.

Smooth matt lacquered finish 15 gloss.